

**viega**

PRESS TECHNOLOGY

**ZERO LEAD**

**Viega ProPress® 316  
Stainless Steel Zero Lead**

- Sizes ½" to 4"
- Tubing, Elbows, Tees, Adapters, Flanges, Caps, Unions, Couplings, Reducers, Sealing Elements, Gaskets, Accessories and more

Approved over 400 different applications like:

- Hot & cold potable water
- Rainwater/gray water
- Fire sprinkler
- Chilled water
- Hydronic heating
- Compressed air
- Low-pressure steam
- Vacuum
- Stainless is also ideal for corrosive environments

**Viega ProPress® Copper Fittings**

- Sizes ½" to 4"

**VEIGA MegaPress®G**

- Sizes ½" to 4" standard

Applications

- Natural gas, liquid, propane diesel fuel, compressed air & vacuum

**VEIGA MegaPress®**

- Sizes ½" to 4" standard

Applications

- Compressed air, chilled water, hydronic heating, fire protection, solar, low pressure steam & industrial
- Joins 60-90% quicker compared to threading & welding

**Sealing Elements**

- MegaPressG yellow dot indicates an HNBR seal
- MegaPress green dot indicates an EPDM seal
- MegaPress 2½" to 4" white dot indicates an FKM seal



# PRESS TECHNOLOGY

## Metals Systems

Media <sup>1</sup>	System Operating Conditions			Product Line, Material, and Sealing Element <sup>2</sup>								
				ProPress			ProPress and MegaPress Stainless			MegaPress		MegaPressG
				Copper			304	316		Carbon Steel		
				Comments	Max Pressure (psig)	Temperature Range (°F)	EPDM	FKM	HNBR	FKM	EPDM	FKM
<b>Water/Liquids</b>												
Hot and Cold Potable Water	Test pressure 600 psi	300 ProPress Copper	See note <sup>3</sup>	✓				✓				
Rainwater / Graywater				✓	✓		✓	✓	✓			
Chilled Water	≤50% Ethylene / Propylene glycol	250 ProPress Valves	32° to 250°	✓	✓		✓	✓	✓	✓	✓	
Hydronic Heating Water	≤50% Ethylene / Propylene glycol											
Treated Water	Fully desalinated, deionized, demineralized, distilled (open system)	200 ProPress Stainless and all MegaPress	32° to 250°				✓	✓	✓			
Reverse Osmosis Water	<1 MΩ											
Paraffin Wax		200	Max 100°				✓		✓			
Methyl Ethyl Ketone			Ambient <sup>5</sup>				✓	✓	✓	✓	✓	
Isopropyl Alcohol		175	Max 250°				✓	✓	✓	✓	✓	
Nitric Acid	Concentration ≤10%							✓	✓	✓	✓	✓
Phosphoric Acid	Concentration ≤25%	5	Max 227°				✓	✓	✓	✓	✓	
Fire Sprinkler	NFPA 13, 13D, 13R							✓	✓	✓	✓	✓
Steam	Low-pressure Residential			✓ <sup>4</sup>	✓ <sup>4</sup>		✓ <sup>4</sup>	✓ <sup>4</sup>	✓ <sup>4</sup>	✓ <sup>4</sup>	✓ <sup>4</sup>	
<b>Fuels/Oils/Lubricants</b>												
Ethanol	Pure grain alcohol	200	Ambient <sup>5</sup>	✓				✓				
Mineral Oil								✓	✓	✓	✓	✓
Lube Oil	Petroleum based	140	Max 150°			✓	✓	✓	✓	✓	✓	
Biodiesel	ASTM D6751											
Propane		125	-40° to 180°									✓ <sup>6</sup>
Butane												
Natural Gas	Primarily methane	140	Max 100°			✓	✓	✓	✓	✓	✓	
Heating Fuel Oil								✓	✓	✓	✓	✓
Diesel Fuel		70	Max 68°			✓	✓	✓	✓	✓	✓	
Kerosene								✓	✓	✓	✓	✓
<b>Gases</b>												
Compressed Air	Oil Concentration ≤25 mg/m <sup>3</sup> Oil Concentration >25 mg/m <sup>3</sup>	200	Max 140°	✓	✓	✓	✓	✓	✓	✓ <sup>4</sup>	✓ <sup>4</sup>	✓ <sup>4</sup>
Nitrogen - N <sub>2</sub>						✓	✓	✓	✓	✓	✓	✓
Carbon Dioxide - CO <sub>2</sub>	Dry	140	Max 120°	✓	✓	✓	✓	✓	✓	✓	✓	✓
Carbon Monoxide - CO						✓	✓	✓	✓	✓	✓	✓
Argon - Ar		140	Max 140°	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ammonia	Anhydrous Ammonia environment <sup>7</sup>					✓	✓	✓	✓	✓	✓	✓
Oxygen - O <sub>2</sub>	Non-medical Keep free of oil and grease	125	Max 140°	✓	✓	✓	✓	✓	✓	✓	✓	✓
Hydrogen - H <sub>2</sub>		20	Ambient <sup>5</sup>	✓	✓	✓	✓	✓	✓	✓	✓	✓
Acetylene	Test pressure 350 psi	750µm Hg	Max 160°	✓	✓	✓	✓	✓	✓	✓	✓	✓
Vacuum	Minimum absolute pressure Maximum differential pressure	29.2" Hg		✓	✓	✓	✓	✓	✓	✓	✓	✓
<b>Special Media</b>												
Methanol		200	75°					✓				
Latex Paint			32° to 250°					✓	✓			
Urea Solution	Concentration ≤40%	140	100°					✓				
Caustic Soda	Concentration ≤50%		140°					✓				
Acetone	Liquid	70	-14° to 104°	✓				✓				

<sup>1</sup> It is recommended that all systems be clearly labeled with the media being conveyed. For further information please consult Viega Technical Services.  
<sup>2</sup> All Viega systems must be used with the manufacturer's recommended sealing element. Contact your local Viega representative or Viega Technical Services for specific application temperature, pressure, and concentration limits.  
<sup>3</sup> System pressure and temperature ranges depend on sealing element. Any ranges listed above will be overruled by the sealing element limits here:  
<sup>3a</sup> EPDM temperature ranges are typically 0°F to 250°F.  
<sup>3b</sup> FKM temperature ranges are typically 14°F to 284°F with temperature spikes (24 hours) up to 356°F.  
<sup>3c</sup> HNBR temperature ranges are typically -40°F to 180°F.  
<sup>4</sup> System must contain adequate condensate drainage.  
<sup>5</sup> Ambient temperatures should be taken as normal operating conditions for the applications not to exceed sealing element limitations.  
<sup>6</sup> Compliant with CSA 6.32 / ANSI LC-4.  
<sup>7</sup> All copper or copper alloy components that are exposed in ammonia environments require lacquer or paint coating.  
<sup>8</sup> Tubing with oxygen barrier should be used for systems with ferrous components.

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